clean-tek®

Customized. Cleanroom. Technology.



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Ceiling systems.



Success concept

As a pioneer in cleanroom technology, clean-tek has played a key role in the development of modern cleanroom technology since 1986. Tradition, innovation and experience are the values that characterise the company to this day and are also the key to constant growth and success.

Who we are. What we do. What we stand for.

Clean-tek is standard for represent customized cleanroom technology produced in our own factory.

In addition to cleanroom ceiling, wall and door systems, clean-tek also offers weighing and sampling cabins, laminar flow modules, personnel and material airlocks as well as decontamination showers and many other components from our own production.

With a reliable feel for the demanding and complex applications for the needs from our customers, clean-tek develops innovative customized solutions in accordance with the high requirements of GMP, FDA and DIN EN ISO.

Further more to technically, regulatory and energy-optimised solutions, clean-tek is committed to offer sustainable solutions with an aesthetically pleasing design.

The products are mainly used in the particularly sensitive areas of pharmaceuticals, biotechnology and medical technology. They are also used in the food and cosmetics industry, microelectronics and mechanics, semiconductor technology and the automotive industry.

With locations in Renningen and Bensheim in Germany, Basel in Switzerland and Zrenjanin in Serbia, clean-tek is a leading national and international manufacturer of modern and high-performance cleanroom systems.

Our Products





Cleanroom Ceilings





Cleanroom Walls

Cleanroom Doors





Weighing Booth

Decontamination Shower

Our services

- Engineering, implementation and service of cleanroom systems
- Development of customized solutions
- In-house production of all essential cleanroom components
- Interface management during the entire project
- Consultancy and training
- On request, delivery of turnkey clean room systems as a general contractor company

Filter Fan Unit (FFU)



Lighting Systems



Material Hatches



Laminar-Flow-Units

Cleanroom Ceilings

As a system supplier, clean-tek has different, selfdeveloped cleanroom ceiling systems, which are all characterised by their flexibility and maximum modularity.

Thanks to in-house production and components that have been tried and tested over many years, clean-tek can offer an optimum cleanroom solution for almost any application.

So the ceiling systems in particular are a key success factor the construction of cleanrooms. Clean-tek has invested decades of development work into the optimisation of various cleanroom ceiling systems.

All clean-tek cleanroom ceilings are compatible with third-party components (walls, filter modules, lights, etc.) on request.



ceil-tek **T-Grid** Band grid ceiling Cross band grid ceiling 1/// - AL 10 Mer Frenter Description · Cabling is carried out within • Highly flexible ceiling system the band grid · All grid dimensions possible • Individual functional elements With appropriate suspension can be added or replaced at also as partially or fully any time accessible Compatible with all standard • The system fulfils the the installation parts requirements of the EC GMP • The ceil-tek is not accessible guidelines and DIN EN ISO as standard 14644 • It can be made fully or • All elements can be exchanged partially accessible as an independently of neighbouring option panels · Complies with the require- Compatible with all standard ments of the EC GMP guideliinstallation parts nes and DIN EN ISO 14644 GMP | FDA | DIN EN ISO GMP Corresponding standards All pu Suitable up to All purity classes cleanliness class Walkability Optionally fully, partially or Option not walkable walka (walkability up to max. 150 kg/m² (walk traffic load) traffic Suspension grid 1200 x 2400 mm 1200 (standard sizes) Specia Inspection opening On the cleanroom side On th Compressive strength ± 200 Pa ± 200 Replacement of individual Yes Yes elements Concealed cabling Yes, in band grid No 10-year subsequent delive-Yes Yes ry guarantee for standard installation parts Resistant to disinfectants Yes Yes Lighting, Fan-filter-units, Possible installation parts Lightin Filter modules, Air recirculation and options Filter modules, Air recirculation modules, Air diffusers, LF fields, Re- modules, Air diffusers, LF fields, Return air dcts, Sound insulation, Fire turn air dcts, Sound insulation, Fire detection systems, Fall protection, detection systems, Fall protection, and much more and much more

clean-ceil Clamping cassette ceiling





- Efficient solution for singleskin, non-accessible and absolutely flush cleanroom ceilings.
- · Die standardisierten Rastermaße gewährleisten Lösungen nach Maß
- The room layout and the structure of the partition walls can be realised independently of the grid ceiling.
- Can be converted and extended at any time

FDA DIN EN ISO	GMP FDA DIN EN ISO
irity classes	All purity classes
nally fully, partially or not able ability up to max. 150 kg/m ² c load)	Not walkable
x 1200 mm al sizes available on request	1200 x 2400 mm
e cleanroom side	On the cleanroom side
) Pa	0–200 Pa
	Yes
	No
	Yes
	Yes
ing Fan-filter-units	Lighting Fan-filter-units

Filter modules, Air recirculation modules, Air diffusers, LF fields, Return air dcts, Sound insulation, Fire detection systems, Fall protection, and much more

Clanroom wall systems

As a system supplier, clean-tek has various cleanroom wall systems developed in-house, which all are characterised by their compatibility with each other and maximum flexibility.

So we offer you a modular system with which we develop optimum cleanroom solutions an not simply manufacture wall panels.

Customized special solutions are part of our standard.

Thanks to our in-house production and the flexibility of our system components we can guarantee almost limitless variability.





Bi-Wall Wall system in	Full glass wall in	
shell construction	GMP design	
Il system in shell construc-	• Full glass wall in GMP design	
n ferred used as a partition I with high flush-mounted allation density	• Create a bright and pleasant working atmosphere. Maxi- mum design freedom in the project by combining with ot- her clean-tek cleanroom walls	
nm	Glass strength 10–15 mm	
	No	
	No	
t steel, galvanised, 0.80mm less steel 1.4301 (V2A), mm inium, 1.50mm	Mounting frame Aluminium, powder-coated RAL 9010 or anodised (EV1) Glass pane ESG (toughened safety glass)	
urity classes	All purity classes	
	Yes	
	No	
	Yes	
nroom silicone native: Hybrid sealant	Cleanroom silicone Alternative: Hybrid sealant	
apet glazing erdoor elements Il cut-outs for, for example terial hatches	 The all-glass wall can be easily combined with all other clean- tek wall systems 	

Floor connection options

The special clean-tek connection profiles can compensate for floor unevenness of +/-20 mm.

The ceiling connection is visually identical to all wall systems. This allows all clean-tek wall systems to be compatible with each other.

There are basically four different floor connection profiles

GMP-Standard



Epoxy cove

Suitable for epoxy or pharmaceutical terrazzo fillets. One-sided or double-sided coving can be realised.

The cleanroom floor can be installed over the entire surface.

The thumb cavity is provided by means of a silicone fugue.

Suitable for all cleanline classes according to EC GMP guidelines,

The connection profile is installed on the finished floor.

DIN EN ISO 14644-1, FDA and VDI 2083.

PVC coving

Suitable for PVC floors.

Fillet radius is defined by floor layer.

Hollow aluminium profiles

If the GMP standard is not sufficient, aluminium profiles can be retrofitted for coving with a larger radius.

Cove profiles are available for: Wall-floor, Wall-wall and Ceiling-wall



Wall installations

Parapet glazing

The parapet glazing is a flush integration of a glazing into the band grid wall system. It consists of two laminated safety glass panes with 6 mm glass thickness. The width is coupled to the maximum axis dimension of the band grid wall, which is usually 1.200 mm wide.

Glass type	VSG
Glass thickness	6 mm per pane
Number of panes	2 pieces
Width of glazing	Freely selectable up to max. 1.250 mm
Height of glazing	Freely selectable
Parapet height (lower edge of glazing)	Freely selectable

Upper door element

This is a wall element above a door. If there is sufficient space, a sill glazing can also be used as a skylight.

Cut-outs

Cut-outs are necessary if, for example, machines, conveyor belts or material hatches has to be integrated into the wall system. Rectangular cut-outs can be made in each functional element ex works. An aluminium reveal is used so that the wall filling does not separate any particles at the cut-out. The exact position and size of the cut-out is defined during the planning. For cut-outs in element width, an upper and a lower wall element are connected with a profile system.

Due to the flexible width, fixtures can be integrated directly flush installation into the wall system.







Wall protection systems

clean-tek offers scratch protection for entire walls impact protection systems on

the floor. This effectively protects the walls from scratches and other damages.

Optimum protection is provided by the combination of two parts, each with a substructure, which is attached to the wall or floor and a 2 mm thick GMP-compliant stainless steel cover. This absorbs impact loads in the stainless steel cover and converts them into deformation energy in the substructure if necessary The wall protection can be attached to any wall system (metal, drywall or solid wall).

The modular design allows the elements to be replaced quickly and easily, for example in the case of conversions.

Due to the arrangement of the impact protection on the floor, mechanical cleaning of the floors is also possible without any problems.









Cleanroom doors

Hinged doors

- Version as 1 or 2-leaf door
- GMP-compliant design
- Can be integrated into clean-tek wall systems on both sides
- Full or partial glazing possible
- Resistant to disinfectants



Sliding doors

- Designed as a 1 or 2-leaf sliding door
- Especially suitable for narrow rooms or corridors
- GMP-compliant design
- Full or partial glazing possible
- · Can be controlled manually or automatically
- Disinfectant-resistant

Gas-tight doors

- For safety laboratories or rooms with increased security requirements
- Designed as 1-leaf stainless steel door
- Pneumatic door lock
- Inflatable door seal



Features and advantages of clean-tek cleanroom doors

- Fulfils high tightness requirements
- Suitable for GMP areas
- Installation on both sides with a 50 mm thick clean-tek wall system
- Installation on one side with a 100 mm thick clean-tek wall system
- Easy to clean and disinfect
- The door leaves can optionally be opened and closed using an automatic door drive
- Sliding door leaves are monitored by a safety device



Material information

Surface:

sheet steel, galvanised, 1.00 mm Optional: Stainless steel 1.4301 (V2A), 1.00 mm Stainless steel 1.4401 (V4A), 1.00 mm Anodised aluminium, 1.50 mm

Frame:

Aluminium or Galvanised sheet steel Alternatively, blanketed hollow chamber profile for doors made of V2A

Door installation parts:

Anodised aluminium in EV1 (stainless steel look)

Special versions an options

- Customized dimensions
- Integration of door glazing
- Safety sensor to prevent unwanted closing of automatic sliding doors
- Design as an interlock door with traffic light display
- Interface communication for air conditioning technology
- Optionally with drop-down seal, top door closer and reed contact
- Optionally with panic lock, also avaiable with cover rose for locking cylinder
- Panic bar or door knob as an alternative to the door handle
- Escape route door opener (pneumatic door opener)Automatic drive



Weighinh booth

For the protection of persons an products when weighing active and auxiliary substances

The weighing cabin consists of a clean-tek wall system as a return air shaft with an integrated operating terminal for controlling and monitoring the laminar air flow.

The return air shaft contains filters that can be replaced via the return air inlets.

Various systems can be installed and combined with each other to partition off the work area at the front and end. Strip curtains, wall systems or all-glass walls are possible.

DEHS ports for aerosol feed and raw gas concentration measurement are integrated for function monitoring. The filters are monitored via differential pressure

manometers for main and final filters.

If required, dry coolers can be integrated to dissipate heat loads.

Various media can be integrated into the wall system, such as sockets and network connections.

Features and benefits:

- Product and personal protection
- Complies with FDA, GMP, DIN EN ISO and WHO requirements
- Offers highest purity requirements Long-established product, constantly optimised
- Achieves class A according to GMP guidelines
- Flexible workplace design
- Future-proof investment thanks to a 10-year subsequent delivery guarantee for all conversion and supplementary components
- · Easy to clean and resistant to disinfectants
- Generates a vacuum in the weighing area integrated lighting
- Individual design according to customercustomer specification

Options:

- Boundary made of glass walls
- EX-protection design
- Installation of data and power sockets
- Extraction arms
- Low-contamination filter change
- Air cooler

Air flow

The vertical supply air is fed in over the entire air area of the cabin ceiling. Fan modules push the air through HEPA filters into the cradle area. CG distributors (laminarisators) are installed to prevent draughts and achieve optimum air distribution.

These consist of very fine-meshed polyester or stainless steel mesh. The lighting system above the CG distributor ensures sufficient and glare-free work lighting.

A slight negative pressure can be generated within the weighing area by using front and end demarcation systems, which prevents external contamination.



Decontamination shower

Wet and mist shower to protect persons and the environment

The decontamination shower is planned and manufactured individually for each application. Using individual modular components a suitable shower can be designed for every requirement.

After testing and acceptance (FAT), the decontamination shower is integrated into the existing cleanroom system on the customer's, ready for use.

Control and function:

The cleaning functions and processes can be designed in different ways.

The programme sequence can include:

- Personal cleaning
- Foot sole cleaning
- Cabin cleaning
- Detergent admixture
- Residual water drainage of the pipes

Features and benefits:

- Reliably protects staff and the environment of contamination from risk areas.
- Proven clean-tek system. The decontamination shower consists of a variety of proven clean-tek products which are optimally matched to each other.
- No interface problems.
 As a system supplier we offer the containment in addition to the decontamination shower.
- This avoids colour discrepancies between the containment and the decontamination shower.
- Any type of floor connection can be implemented.

Whether epoxy, pharmaceutical terrazzo, tile coving or PVC flooring in the surrounding cleanroom: any connection can be handled. All parameters are freely adjustable. (Flushing times, locking times, etc.)

Individual design. We always adapt our decontamination shower

specifically to your requirements.

Options

- Foot sole cleaning
- Bag-out port
- Breathing air port
- Monitoring device
- Airlock integration
- Three doors

Functional principle

The programme sequence is precisely defined in a functional description according to the application specific requirements. This has a significant influence on

the control system and all assemblies.

Basically, the foreground focus is on personnel decontamination.



But also cabin cleaning, cabin cleaning, foot sole cleaning, emergency shower function, hand shower etc. may also be useful or even necessary for the process. The cleaning cycle or the entire process is set.

If the decontamination shower is integrated into an airlock area, the door interlocks are combined into a functioning airlock control concept.

Laminar flow modules

The clean-tek laminar flow modules enable simple and economical retrofitting of LF fields within a cleanroom system. Thanks to the flexibility of the modules, the layout of the protection zone can be changed at any time.

In addition, the module offers numerous installation and mounting options independent of the existing ceiling system.

The LFMs generate a low-turbulence displacement flow (laminar flow), which reliably prevents contamination of products by airborne particles.

They are frequently used above sterile filling lines in the pharmaceutical industry.

Features and benefits:

- Generate a low-turbulence displacement flow (laminar flow)
- Modular design enables simple but effective generation of subsequent protection zones in the cleanroom
- Provides optimum product protection against airborne particles
- Flush installation in the cleanroom ceiling possible
- Can be installed directly below the cleanroom ceiling
- Surface-mounted solutions possible
- Works independently of the cleanroom ventilation system
- Easy maintenance thanks to inspection openings
- GMP-compliant design
- Proven product for filling and packaging lines
- Easy to clean and resistant to disinfectants
- Extensive control and monitoring functions
- Energy-optimised fans
- Integrated connection nozzles for aerosol feed and raw gas measurement





Installation parts and options

- Air outlet optionally via perforated plate or CG distributor
- Lateral boundary made of antistatic louvre curtains, PVC cleanroom curtains, safety glass curtains, safety glass or a partition wall system
- The module offers numerous options for customized special solutions
- Upright version possible
- Optionally with integrated lighting
- Optionally with air cooler
- Optionally with pre-filter
- Optional installation of probes for monitoring
- Generation of large-area LF areas by stringing together several LFM modules

Filter-Fan-Unit

Filter fan unit for clean air generation

As the filter and air purification modules in particular are a key success factor in the construction of cleanrooms, clean-tek has invested decades of development work in its own Filter fan units (FFUs).

The FFUs generate a high supply air quality and these reduce the particle concentrations in cleanrooms or individual protection zones within a cleanroom system.

In the upper intake area, the air is optionally cooled by a mounted cooler and optionally also pre-cleaned by a pre-filter.

The intake air is then finely cleaned by a HEPA filter and introduced into the cleanroom as a lowturbulence displacement flow.

Features and benefits:

- Generates low-turbulence displacementflow or turbulent mixed ventilation
- Standard sizes and special dimensions enables integration into almost all common cleanroom ceiling systems
- Filter change and maintenance of the fan possible from the cleanroom side and from above
- Energetically optimised fans •
- Sound-optimised design
- Integrated measuring devices •
- · High mechanical stability





Installation parts and options

- Integration of an air cooler
- Integration of a pre-filter
- Air speed control, e.g. via a sensor
- Air outlet optionally via swirl diffusers, perforated plates or CG distributors
- Filter differential pressure measurement
- Generation of LF areas through thestringing together several FFUs with CG distributors and corresponding partitions (PVC curtains or wall systems).
- Special sizes possible

Material hatches

Active material hatches

- Has its own fan
- Operates independently of the cleanroom • ventilation system
- Integrated HEPA filter ٠
- Low-turbulence displacement flow in the • interior of the hatch
- Frees the products from airborne particles ٠ during the rinsing time



Partially active material hatches

- Equipped with supply and exhaust air • spigots for connection to the on-site ventilation system
- Integrated HEPA filter ٠
- Delivery includes integrated HEPA filter •



Passive material hatches

- No ventilation •
- Particle ingress is limited by the function ٠ of the mutually electrically interlocked doors
- Designed for quick installation in clean-٠ room and partition walls, plasterboard or brickwork
- The hatch is easy to clean and resistant to • disinfectants



Our material hatch are used for the controlled entry and exit of products and material between rooms with different cleanliness classes.

Contamination by airborne or adhering particles is reduced to a minimum.

All clean-tek material hatches are equipped with an electrical interlock. In addition to our standard dimensions we also manufacture airlocks to fit your specific application.



Special designs and options

- Housing made of V2A stainless steel (1.4301)
- Individual dimensions
- Transport trolley (for active and partially active versions)
- Free choice of door hinges (left-right / left-left / right-right)
- Door arrangement across the corner
- Delivery of a panelling frame
- Underframe to increase the loadbearing weight

Cleanroom luminaires

Band grid luminaire BRL

For installation in the ceil-tek ceiling system

The LED recessed luminaire is designed for lush mounting in the ceil-tek ceiling system from clean-tek and is especially suitable for clean rooms with increased hygienic requirements.

The luminaire corresponds the safety standard of the IP 65 specifications for usage in damp rooms.



All clean-tek luminaires meet the special cleanroom requirements for illuminance, luminaire sealing and cleanability.

Equipped with professional LED technology and designed as recessed luminaires, they are compatible with all clean-tek ceiling systems and meet the highest hygienic design principles.

The clean-tek luminaires can also be integrated into other ceilings.

T-grid luminaire TGL

For installation in the T-grid ceiling systems

The LED recessed luminaire is designed for flush mounting in the T-Grid ceiling system from the company and is especially suitable for clean rooms with increased hygienic requirements.

The luminaire corresponds the safety standard of the IP 65 specifications for usage in damp rooms.



Recessed luminaire EBL

For installation in the clean-ceil ceiling system

The LED recessed luminaire is designed for flush mounting in the ceil-tek ceiling system from clean-tek and is especially suitable for clean rooms with increased hygienic requirements.

The luminaire corresponds the safety standard of the IP 65 specifications for usage in damp rooms.





Options

- Dimmable lighting through use of a DALI bus system
- Switching unit for external emergency
 power
- Change of light colour
- Yellow light

In accordance with DIN EN 62471 "Photobiological safety of lamps and lamp systems", this luminaire was classified in the "free group".

This means for you, the user: No risk!

There is no risk of damage to the eye, even if you look permanently in the direction of the light direction of the light source (unlimited exposure duration).

Airlock control system GCU

(Gate Control Unit)

With our gate control units, up to 12 doors and interlocks can be controlled and monitored together.

The individual door groups are controlled jointly via special master module. Additional slave extensions can be connected to each master modul, every single one can be used to integrate three more doors into the control system.

This means that additional doors can also be connected to the control system at a later date. Thanks to our many years of experience with various interlock control concepts, we have been able to combine the advantages of different control concepts in our new gate control units. This gives you a high degree of flexibility, even for extensive room projects.

Modern control concepts for cleanroom and airlock doors reliably prevent cross-contamination from different room areas and are therefore an indispensable component for an error-free cleanroom system.

Features and benefits

- Complies with the recognised rules of technology, including the EltVtR and the EN 60954 category 3
- Simple installation through configuration ex works
- Can also be used on escape and fire doors
- Visual status display via classic traffic light (green/red)
- Integrated emergency open button
- Access rules and restrictions can be individually defined
- High investment security thanks to simple expansion modules
- The GCU works even with complex door and interlock concepts

Configuration and commissioning

The gate control unit and the emergency stop module are installed in a control cabinet, which can also be installed anywhere outside the cleanroom. From there, the cables are laid for each interlock door.

The gate control unit is configured and labelled at the factory in accordance with the agreed conditions. An initial function test is also carried out at the factory. Installation is carried out on site using a simple colour-coded, mix-up-proof connector system. Commissioning is carried out and recorded by the installer using a test device.

Options

- Connection to your fire alarm centre
- Consideration of flushing times
- Explosion-proof version available on request
- Discretion switching



Scope of delivery

- Switch cabinet with 24V power supply
- Cable from the interlock control unit to the interlock function
- Configuration ex works
- Commissioning on site using test device
- Test report and documentation
- Provision of the configuration software



Execution GCU master modules

clean-tek offers two GCU master modules with the respective slave extensions.

This allows you to react flexibly to changes in the room and to changes in access rules.

Gate control unit GCU-Master 3

For interlocking up to three doors in an interlock matrix. The configuration is carried out ex works.

The gate control allows:

- Setting the type of interlock, active or passive, for each interlock function
- Setting the recovery times
- Querying the door status (e.g. for BMS)
- Alarm signalling contact (configurable)
- Configuration of an additional contact (e.g. discretion circuit)
- Prioritisation of the various contacts
- Colour configuration of the traffic light display (RGB)

The interlock control unit is connected to a terminal box, to which peripheral devices can be connected separately.

Suitable for installation in a switch cabinet with standard mounting rails.

Electrical connection: 24 V DC or 230 V AC via power supply unit to earthed socket (DE). Supply line and connection on the site.

Interlock control unit GCU Slave +3

Extension module for Gate control GCU Master. Allows the locking of three additional doors within an interlock.

Interlock function GCU, swing doors

The interlock function for swing doors in escape and rescue routes.

Interlock function GCU, high-speed door/ Sliding door

Interlock function for high-speed door

Interlock control, Emergency stop module Master 6

Emergency stop module for gate control unit

This module is required to switch off the interlock function reliably and safely. The emergency stop module can be used for safely switch off up to 6 interlock doors. The

number can be increased with an extension module.

Airlock control,

Emergency stop module slave +6

Emergency stop module slave +6

Extension module for the "emergency stop master" With this extension module, a further 6 doors can be switched off via emergency stop.

clean-tek®

Customized. Cleanroom. Technology.

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